

NOTES:


- 1 MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- 2 BLACK OXIDE PER AMS 2485

3	I	JAW		SAE 4130
2	I	JAW		SAE 4130
1	I	PLIERS	SEE ITEM	SEE ITEM
1	NO IDENT	INSTALLER'S OR DESCRIPTION	COPY IDENT	12125500 SAE 4130

THE IDENTIFICATION NUMBERS ARE FOUND IN THE TOP RIGHT CORNER OF EACH PAGE OF THE REPORT.

REDUCED
PRINT

SECTION 13-13
2X SIZE

DRAWING PRACTICE	SCREW THREADS	GENERAL SPECIFICATIONS	 Detroit Diesel Allison Division of General Motors Corporation Indianapolis, Operations	SPEC. SUMMARY
BREAK SHARP EDGES. 0.200 U.O.S.				
UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES = 1° TOL. ON 3 PLACE DECIMALS = .010 TOL. ON 2 PLACE DECIMALS = .020		APPROVALS & DATE DRAWN <u>S.H.G.</u> / <u>12-28-74</u> CHECKED <u>J.P.M.</u> / <u>1-1-75</u> ENGR. <u>D.P.K.</u> / <u>1-1-75</u> METALLURGY		
SEE ITEM		TITLE PLIERS-RETAINING RING, FUEL PUMP-FUEL CONTROL DRIVE BEARING		
SEE ITEM		MODEL / PART (GRADE) SIZE / CODE (IDENT) DWG. NO. D 73342		
SURFACE TREAT INSPECTION		APPLICATION SET SUPPLEMENT PARTS LIST SCALE FULL 6893526 SHEET		
NOTED				

The tool drawings are furnished in accord with the terms of the TRA Tools Release Agreement. The TRA Tools Release Agreement is to aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

USED ON ENGINE MODELS
250 SERIES

UNLESS OTHERWISE SPECIFIED,
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS PFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED
SEPARATELY REGARDLESS OF DATUM REFERENCE.
RIMMOUNTS ARE CIRCUAR.

FILE COPY